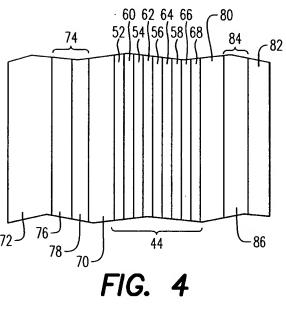


FIG. 3



Sheet 3/6 No. 131026

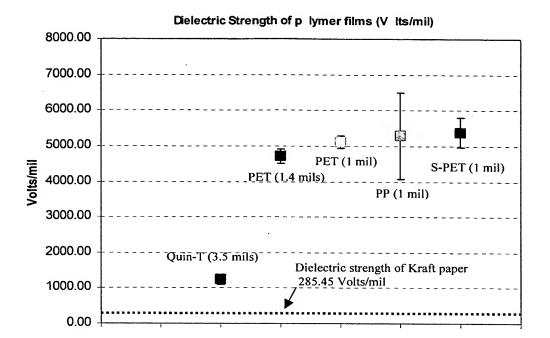
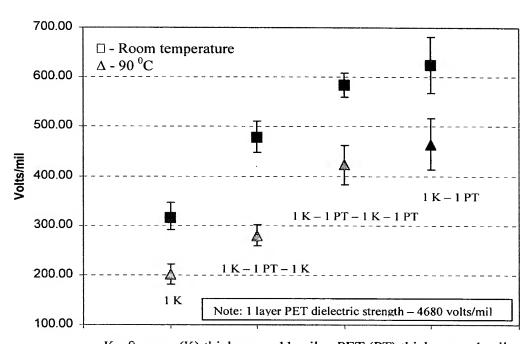


FIG. 5



Kraft paper (K) thickness - 11 mils PET (PT) thickness - 1 mil

FIG. 6

Sheet 4/6 No. 131026

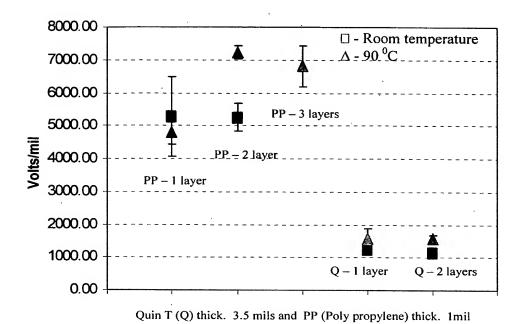
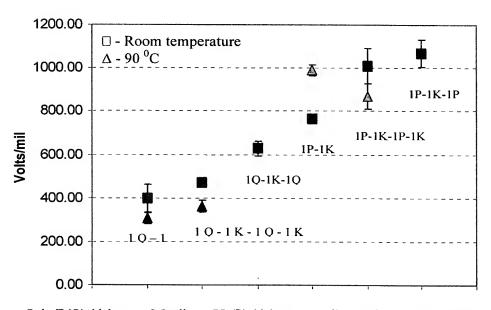


FIG. 7



Quin-T (Q) thickness - 3.5 mils PP (P) thickness - 1 mil Kraft paper (K) thickness - 11 mils

FIG. 8

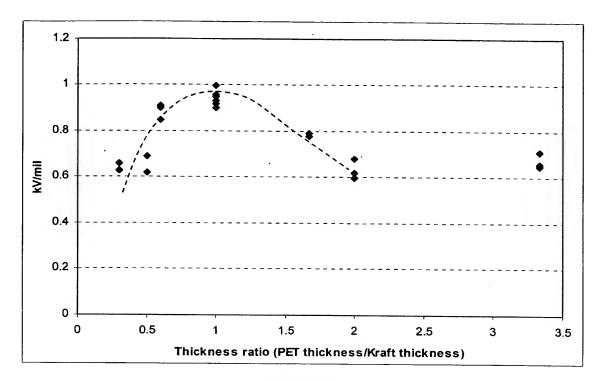


FIG. 9a

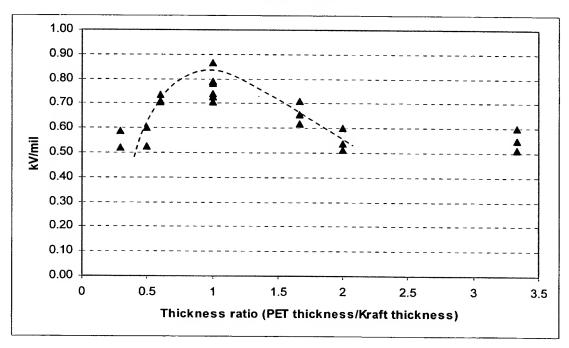


FIG. 9b

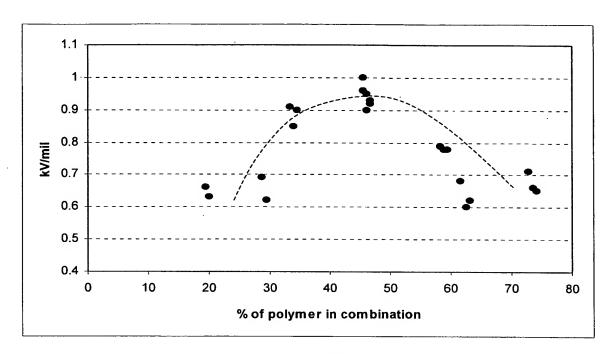


FIG. 10a

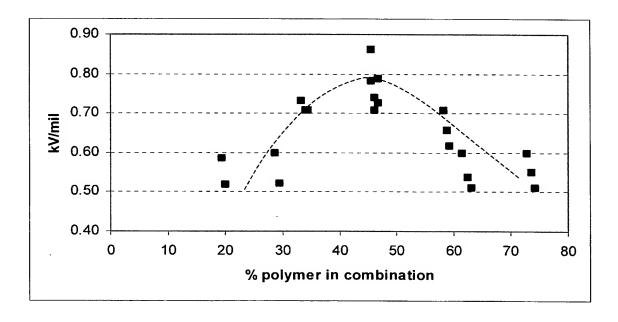


FIG. 10b